Nonparametric Bayesian System Reliability using Sets of Priors

Gero Walter¹, Louis Aslett², Frank Coolen³

¹Eindhoven University of Technology, Eindhoven, NL ²University of Oxford, Oxford, UK ³Durham University, Durham, UK

g.m.walter@tue.nl

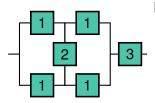






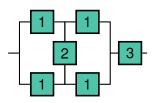
Hannover 2016-12-08





We want to learn about the system reliability $R_{sys}(t) = P(T_{sys} > t)$ (system survival function) based on





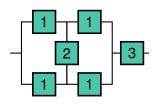
We want to learn about the system reliability $R_{sys}(t) = P(T_{sys} > t)$ (system survival function) based on

component test data:

 n_k failure times for components of type k, k = 1, ..., K







We want to learn about the system reliability $R_{sys}(t) = P(T_{sys} > t)$ (system survival function) based on

component test data:

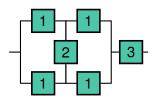
 n_k failure times for components of type k, k = 1, ..., K

 cautious assumptions on component reliability:

expert information,

e.g. from maintenance managers and staff





We want to learn about the system reliability $R_{sys}(t) = P(T_{sys} > t)$ (system survival function) based on

component test data:

 n_k failure times for components of type k, $k = 1, \ldots, K$

 cautious assumptions on component reliability:

expert information,

e.g. from maintenance managers and staff

How to combine these two information sources?



expert info + data \rightarrow complete picture

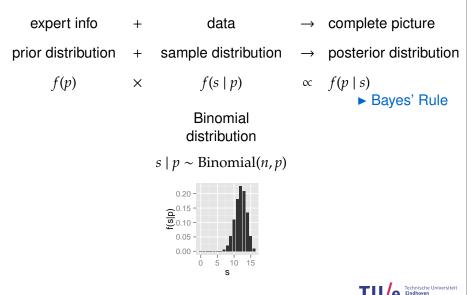


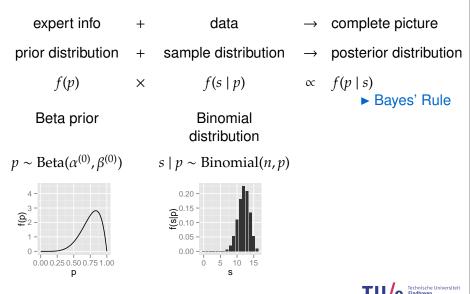
expert info	+	data	\rightarrow	complete picture
prior distribution	+	sample distribution	\rightarrow	posterior distribution
f(p)	×	$f(s \mid p)$	œ	f(p s) ► Bayes' Rule



TU

Bayesian Inference





Bayesian Inference

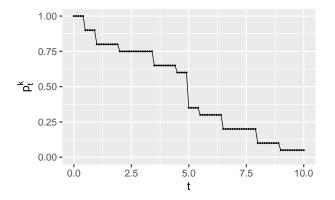
expert info	+	data	\rightarrow	complete picture
prior distribution	+	sample distribution	\rightarrow	posterior distribution
f(p)	×	$f(s \mid p)$	œ	f(p s) ► Bayes' Rule
Beta prior		Binomial distribution		Beta posterior ► conjugacy
$p \sim \text{Beta}(\alpha^{(0)},\beta^{(0)})$		$s \mid p \sim \text{Binomial}(n, p)$		$p \mid s \sim \text{Beta}(\alpha^{(n)}, \beta^{(n)})$
G 2 1 0 0.00 0.25 0.50 0.75 1.00 P		0.20 0.15 0.05 0.05 0.00 0.05 0.00 0.5 10 15 S		4 - 6 - 0 - 0 - 0 - 0 - 0 - 0 - 0 - 0

expert info	+	data	\rightarrow	complete picture
prior distribution	+	sample distribution	\rightarrow	posterior distribution
f(p)	×	$f(s \mid p)$	œ	f(p s) ► Bayes' Rule
Beta prior		Binomial distribution		Beta posterior
$p \sim \text{Beta}(\alpha^{(0)}, \beta^{(0)})$		$s \mid p \sim \text{Binomial}(n, p)$		$p \mid s \sim \text{Beta}(\alpha^{(n)}, \beta^{(n)})$

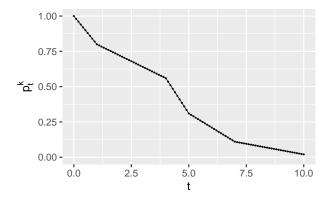
- ► conjugate prior makes learning about parameter tractable, just update hyperparameters: $\alpha^{(0)} \rightarrow \alpha^{(n)}, \beta^{(0)} \rightarrow \beta^{(n)}$
- ▶ closed form for many inferences, e.g. $E[p | s] = \frac{\alpha^{(n)}}{\alpha^{(n)} + \beta^{(n)}}$



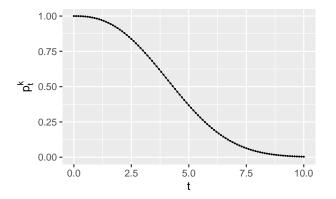




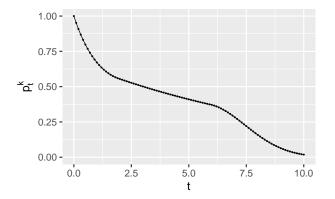












TU/e Technische Universiteit Eindhoven University of Technology

use Bayesian inference to estimate p_t^k 's:



use Bayesian inference to estimate p_t^k 's:

▶ failure times t^k = (t^k₁,..., t^k_{nk}) from component test data number of type k components functioning at t: S^k_t | p^k_t ~ Binomial(p^k_t, n_k)



use Bayesian inference to estimate p_t^k 's:

► failure times t^k = (t^k₁,..., t^k_{nk}) from component test data number of type k components functioning at t: S^k_t | p^k_t ~ Binomial(p^k_t, n_k)

expert knowledge

Beta prior for each k and t: $k = \frac{1}{2} e^{(0)} e^{(0)}$

 $p_t^k \sim \text{Beta}(\alpha_{k,t}^{(0)}, \beta_{k,t}^{(0)})$



use Bayesian inference to estimate p_t^k 's:

► failure times t^k = (t^k₁,..., t^k_{nk}) from component test data number of type k components functioning at t: S^k_k | p^k_k ~ Binomial(p^k_k, n_k)

expert knowledge

Beta prior for each k and t:

 $p_t^k \sim \text{Beta}(\alpha_{k,t}^{(0)}, \beta_{k,t}^{(0)})$

complete picture

Beta posterior for each k and t: $p_t^k \mid s_t^k \sim \text{Beta}(\alpha_{k,t}^{(n)}, \beta_{k,t}^{(n)})$



What if expert information and data tell different stories?



What if expert information and data tell different stories?

Prior-Data Conflict

- informative prior beliefs and trusted data (sampling model correct, no outliers, etc.) are in conflict
- "[...] the prior [places] its mass primarily on distributions in the sampling model for which the observed data is surprising" (Evans and Moshonov 2006)
- there are not enough data to overrule the prior



What if expert information and data tell different stories?



What if expert information and data tell different stories?

reparametrisation helps to understand effect of prior-data conflict:

 $\langle \alpha \rangle$

$$n^{(0)} = \alpha^{(0)} + \beta^{(0)}, \qquad y^{(0)} = \frac{\alpha^{(0)}}{\alpha^{(0)} + \beta^{(0)}}, \quad \text{which are updated as}$$
$$n^{(n)} = n^{(0)} + n, \qquad y^{(n)} = \frac{n^{(0)}}{n^{(0)} + n} y^{(0)} + \frac{n}{n^{(0)} + n} \cdot \frac{s}{n}$$



What if expert information and data tell different stories?

reparametrisation helps to understand effect of prior-data conflict:

 $\langle \alpha \rangle$

$$n^{(0)} = \alpha^{(0)} + \beta^{(0)}, \qquad y^{(0)} = \frac{\alpha^{(0)}}{\alpha^{(0)} + \beta^{(0)}}, \text{ which are updated as}$$
$$n^{(n)} = n^{(0)} + n, \qquad y^{(n)} = \frac{n^{(0)}}{n^{(0)} + n} y^{(0)} + \frac{n}{n^{(0)} + n} \cdot \frac{s}{n}$$
$$y^{(0)} = \mathbf{E}[p]$$



What if expert information and data tell different stories?

$$n^{(0)} = \alpha^{(0)} + \beta^{(0)}, \qquad y^{(0)} = \frac{\alpha^{(0)}}{\alpha^{(0)} + \beta^{(0)}}, \text{ which are updated as}$$
$$n^{(n)} = n^{(0)} + n, \qquad y^{(n)} = \frac{n^{(0)}}{n^{(0)} + n} y^{(0)} + \frac{n}{n^{(0)} + n} \cdot \frac{s}{n}$$
$$y^{(0)} = \mathbf{E}[p] \quad y^{(n)} = \mathbf{E}[p \mid s]$$



What if expert information and data tell different stories?

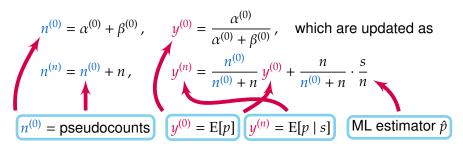
$$n^{(0)} = \alpha^{(0)} + \beta^{(0)}, \qquad y^{(0)} = \frac{\alpha^{(0)}}{\alpha^{(0)} + \beta^{(0)}}, \quad \text{which are updated as}$$

$$n^{(n)} = n^{(0)} + n, \qquad y^{(n)} = \frac{n^{(0)}}{n^{(0)} + n} y^{(0)} + \frac{n}{n^{(0)} + n} \cdot \frac{s}{n}$$

$$y^{(0)} = \mathbf{E}[p] \quad y^{(n)} = \mathbf{E}[p \mid s] \quad \text{ML estimator } \hat{p}$$

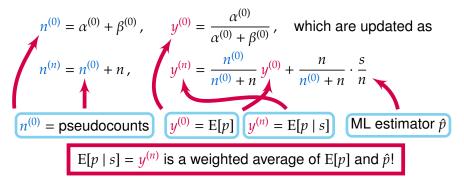


What if expert information and data tell different stories?



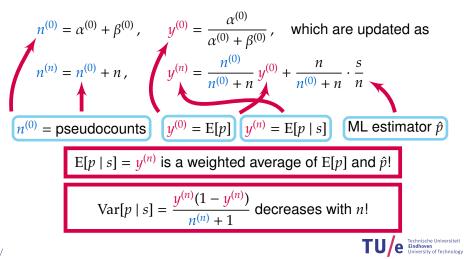


What if expert information and data tell different stories?





What if expert information and data tell different stories?



Add imprecision as new modelling dimension: Sets of priors...

... model uncertainty in probability statements



Add imprecision as new modelling dimension: Sets of priors...

... model uncertainty in probability statements

Uncertainty about probability statements

smaller sets = more precise probability statements

Lottery A Number of winning tickets: exactly known as 5 out of 100 $\blacktriangleright P(win) = 5/100$

Lottery B

Number of winning tickets: not exactly known, supposedly between 1 and 7 out of 100 ► P(win) = [1/100, 7/100]



- ... model uncertainty in probability statements
- ... allow for partial or vague information on p_t^k 's



- ... model uncertainty in probability statements
- ... allow for partial or vague information on p_t^k 's
- ... highlight prior-data conflict.

- ... model uncertainty in probability statements
- ... allow for partial or vague information on p_t^k 's
- ... highlight prior-data conflict.
- Separate uncertainty whithin the model (reliability statements) from uncertainty about the model (which parameters).



- ... model uncertainty in probability statements
- ... allow for partial or vague information on p_t^k 's
- ... highlight prior-data conflict.
- Separate uncertainty whithin the model (reliability statements) from uncertainty about the model (which parameters).
- Systematic sensitivity analysis / robust Bayesian approach



Sets of Priors

Add imprecision as new modelling dimension: Sets of priors...

- ... model uncertainty in probability statements
- ... allow for partial or vague information on p_t^k 's
- ... highlight prior-data conflict.
- Separate uncertainty whithin the model (reliability statements) from uncertainty about the model (which parameters).
- Systematic sensitivity analysis / robust Bayesian approach
- ► Walter and Augustin (2009), Walter (2013): vary $(n^{(0)}, y^{(0)})$ in a set $= [\underline{n}^{(0)}, \overline{n}^{(0)}] \times [y^{(0)}, \overline{y}^{(0)}]$
 - easy elicitation, tractability & prior-data conflict sensitivity



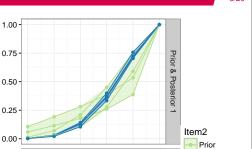
Sets of Priors

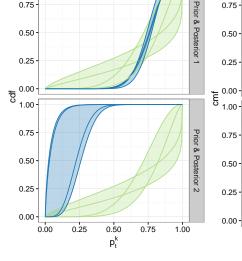
Add imprecision as new modelling dimension: Sets of priors...

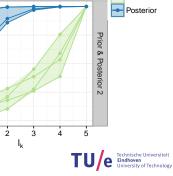
- ... model uncertainty in probability statements
- ... allow for partial or vague information on p_t^k 's
- ... highlight prior-data conflict.
- Separate uncertainty whithin the model (reliability statements) from uncertainty about the model (which parameters).
- Systematic sensitivity analysis / robust Bayesian approach
- ► Walter and Augustin (2009), Walter (2013): vary $(n^{(0)}, y^{(0)})$ in a set $= [\underline{n}^{(0)}, \overline{n}^{(0)}] \times [y^{(0)}, \overline{y}^{(0)}]$
 - easy elicitation, tractability & prior-data conflict sensitivity
- Bounds for inferences (point estimate, prediction, ...) by min/max over



Sets of Priors for p_t^k and C_t^k







Ò

1

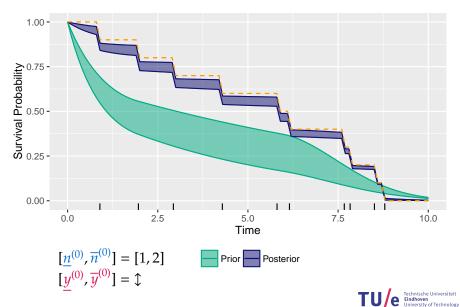
6/20

1.00 -

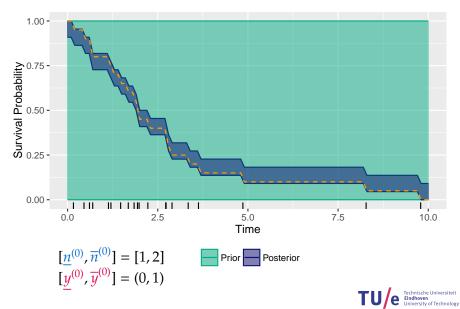
0.75 -

0.50

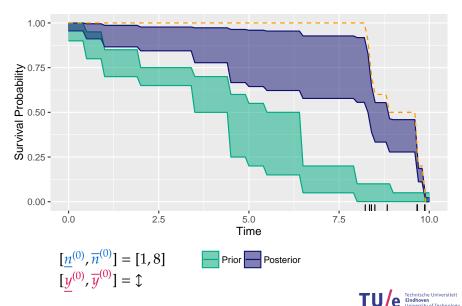
Component Reliability with Sets of Priors



Component Reliability with Sets of Priors



Component Reliability with Sets of Priors



$$R_{sys}(t \mid \{n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^k\}^{k=1:K}) = P(T_{sys} > t \mid \cdots)$$
$$= \sum_{l_1=0}^{m_1} \cdots \sum_{l_K=0}^{m_K} \Phi(l_1, \dots, l_K) \prod_{k=1}^{K} P(C_t^k = l_k \mid n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^k)$$



$$R_{\text{sys}}\left(t \mid \left\{n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^{k}\right\}^{k=1:K}\right) = P(T_{\text{sys}} > t \mid \cdots)$$

$$= \sum_{l_{1}=0}^{m_{1}} \cdots \sum_{l_{K}=0}^{m_{K}} \Phi(l_{1}, \dots, l_{K}) \prod_{k=1}^{K} P(C_{t}^{k} = l_{k} \mid n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^{k})$$
Survival signature $\Phi(l_{1}, \dots, l_{K})$
(Coolen and Coolen-Maturi 2012)
$$= P(\text{system functions} \mid \{l_{k} \mid \mathbf{k} \text{'s function}\}^{1:K})$$

$$\frac{l_{1} \quad l_{2} \quad l_{3} \quad \Phi}{0 \quad 1 \quad 0 \quad 1 \quad 1 \quad 1 \quad 0}$$

$$\frac{l_{1} \quad l_{2} \quad l_{3} \quad \Phi}{0 \quad 1 \quad 1 \quad 3 \quad 1 \quad 1 \quad 1}$$

$$4 \quad 0 \quad 1 \quad 1 \quad 4 \quad 1 \quad 1 \quad 1$$

$$R_{\text{sys}}(t \mid \{n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^k\}^{k=1:K}) = P(T_{\text{sys}} > t \mid \cdots)$$

$$= \sum_{l_1=0}^{m_1} \cdots \sum_{l_K=0}^{m_K} \Phi(l_1, \dots, l_K) \prod_{k=1}^K P(C_t^k = l_k \mid n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^k)$$
Survival signature $\Phi(l_1, \dots, l_K)$
(Coolen and Coolen-Maturi 2012)
$$= P(\text{system functions} \mid \{l_k \text{ k}' \text{ is function}\}^{1:K})$$

$$\frac{l_1 \quad l_2 \quad l_3 \quad \Phi}{0 \quad 1 \quad 1 \quad 0} \frac{l_1 \quad l_2 \quad l_3 \quad \Phi}{0 \quad 1 \quad 1 \quad 0}$$

$$\frac{l_1 \quad l_2 \quad l_3 \quad \Phi}{1 \quad 0 \quad 1 \quad 1 \quad 1 \quad 1}$$

$$\frac{l_1 \quad l_2 \quad l_3 \quad 1 \quad 1}{4 \quad 0 \quad 1 \quad 1 \quad 1 \quad 1}$$

$$R_{\text{sys}}\left(t \mid \left\{n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^{k}\right\}^{k=1:K}\right) = P(T_{\text{sys}} > t \mid \cdots)$$

$$= \sum_{l_{1}=0}^{m_{1}} \cdots \sum_{l_{K}=0}^{m_{K}} \Phi(l_{1}, \dots, l_{K}) \prod_{k=1}^{K} P(C_{t}^{k} = l_{k} \mid n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^{k})$$
Survival signature $\Phi(l_{1}, \dots, l_{K})$
(Coolen and Coolen-Maturi 2012)
$$= P(\text{system functions} \mid \{l_{k} \mid \mathbf{k} \text{ 's function}\}^{1:K})$$

$$\frac{l_{1} \quad l_{2} \quad l_{3}}{0 \quad 0 \quad 1 \quad 0} \quad \frac{l_{1} \quad l_{2} \quad l_{3}}{0 \quad 1 \quad 1 \quad 0} \prod_{k=1}^{k} \Phi(l_{k} \mid \mathbf{k} \text{ 's function}\}^{1:K})$$

$$\frac{l_{1} \quad l_{2} \quad l_{3}}{3 \quad 0 \quad 1 \quad 1 \quad 0} \quad \frac{l_{1} \quad l_{2} \quad l_{3}}{3 \quad 0 \quad 1 \quad 1 \quad 3 \quad 3 \quad 1 \quad 1 \quad 1} \prod_{k=1}^{k} \Phi(l_{k} \mid \mathbf{k} \mid \mathbf{k} \text{ 's function})^{1:K}$$

$$R_{sys}(t \mid \{n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^k\}^{k=1:K}) = P(T_{sys} > t \mid \cdots)$$

$$= \sum_{l_1=0}^{m_1} \cdots \sum_{l_K=0}^{m_K} \Phi(l_1, \dots, l_K) \prod_{k=1}^K P(C_t^k = l_k \mid n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^k)$$
Survival signature $\Phi(l_1, \dots, l_K)$
(Coolen and Coolen-Maturi 2012)
$$= P(system functions \mid \{l_k \ \mathbf{k}'s \text{ function}\}^{1:K})$$

$$\frac{l_1 \ l_2 \ l_3 \ \Phi}{0 \ 0 \ 1 \ 1} \frac{l_1 \ l_2 \ l_3 \ \Phi}{0 \ 1 \ 1} \frac{l_1 \ l_2 \ l_3 \ \Phi}{1 \ 1} \frac{1}{1}$$

$$R_{sys}(t \mid \{n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^k\}^{k=1:K}) = P(T_{sys} > t \mid \cdots)$$

$$= \sum_{l_1=0}^{m_1} \cdots \sum_{l_K=0}^{m_K} \Phi(l_1, \dots, l_K) \prod_{k=1}^K P(C_t^k = l_k \mid n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^k)$$
Survival signature $\Phi(l_1, \dots, l_K)$
(Coolen and Coolen-Maturi 2012)
$$= P(system functions \mid \{l_k \ \mathbf{k}'s \text{ function}\}^{1:K})$$

$$\frac{l_1 \ l_2 \ l_3 \ \Phi}{1 \ 0 \ 1 \ 0} \frac{l_1 \ l_2 \ l_3 \ \Phi}{0 \ 1 \ 1 \ 1 \ 1}$$

$$\frac{l_1 \ l_2 \ l_3 \ \Phi}{1 \ 0 \ 1 \ 1 \ 1 \ 1}$$

$$R_{sys}(t \mid \{n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^k\}^{k=1:K}) = P(T_{sys} > t \mid \cdots)$$

$$= \sum_{l_1=0}^{m_1} \cdots \sum_{l_K=0}^{m_K} \Phi(l_1, \dots, l_K) \prod_{k=1}^K P(C_t^k = l_k \mid n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^k)$$
Survival signature $\Phi(l_1, \dots, l_K)$
(Coolen and Coolen-Maturi 2012)
$$= P(system functions \mid \{l_k \ \mathbf{k}'s \text{ function}\}^{1:K})$$

$$\frac{l_1 \ l_2 \ l_3 \ \Phi}{1 \ 0 \ 1 \ 0} \frac{l_1 \ l_2 \ l_3 \ \Phi}{0 \ 1 \ 1 \ 1 \ 1} \frac{1}{2}$$

Closed form for the system reliability via the survival signature:

$$R_{\text{sys}}(t \mid \{n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^k\}^{k=1:K}) = P(T_{\text{sys}} > t \mid \cdots)$$
$$= \sum_{l_1=0}^{m_1} \cdots \sum_{l_K=0}^{m_K} \Phi(l_1, \dots, l_K) \prod_{k=1}^K P(C_t^k = l_k \mid n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^k)$$

Survival signature $\Phi(l_1, \ldots, l_K)$ (Coolen and Coolen-Maturi 2012) = $P(\text{system functions} | \{l_k | \mathbf{k} \}$'s function $\}^{1:K})$ Φ l_3 Φ l_2 l_3 l_2 0 1 0 0 1 0 0 1 1 1 2 1 1 0 1 0 0 2 0 1 1/3 2/3 3 3 1 1 0 1 1 0

((0) (0) 1) = (1)

Posterior predictive probability that in a new system, l_k of the m_k is function at time t:

$$\binom{m_k}{l_k} \int_0^1 \left[p_t^k \right]^{l_k} \left[1 - p_t^k \right]^{m_k - l_k} \times f(p_t^k \mid n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^k) dp_t^k$$

► analytical solution for integral: $C_t^k \mid n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^k \sim \text{Beta-binomial}$



- ► Bounds for $R_{sys}(t | \{n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^k\}^{k=1:K})$ over 's:
 - min $R_{sys}(\cdot)$ by $y_{k,t}^{(0)} = \underline{y}_{k,t}^{(0)}$ for any $n_{k,t}^{(0)}$ (Walter, Aslett, and Coolen 2017, Theorem 1)



- ► Bounds for $R_{sys}(t | \{n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^k\}^{k=1:K})$ over 's:
 - min $R_{sys}(\cdot)$ by $y_{k,t}^{(0)} = \underline{y}_{k,t}^{(0)}$ for any $n_{k,t}^{(0)}$ (Walter, Aslett, and Coolen 2017, Theorem 1)
 - ▶ min R_{sys}(·) for <u>n</u>⁽⁰⁾_{k,t} or <u>n</u>⁽⁰⁾_{k,t} according to simple conditions (Walter, Aslett, and Coolen 2017, Theorem 2 & Lemma 3)



► Bounds for $R_{sys}(t | \{n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^k\}^{k=1:K})$ over 's:

- min $R_{sys}(\cdot)$ by $y_{k,t}^{(0)} = \underline{y}_{k,t}^{(0)}$ for any $n_{k,t}^{(0)}$ (Walter, Aslett, and Coolen 2017, Theorem 1)
- ▶ min R_{sys}(·) for <u>n</u>⁽⁰⁾_{k,t} or <u>n</u>⁽⁰⁾_{k,t} according to simple conditions (Walter, Aslett, and Coolen 2017, Theorem 2 & Lemma 3)
- numeric optimization over $[\underline{n}_{k,t}^{(0)}, \overline{n}_{k,t}^{(0)}]$ in the very few cases where Theorem 2 & Lemma 3 do not apply

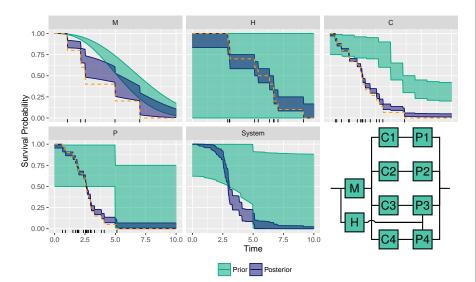


► Bounds for $R_{sys}(t | \{n_{k,t}^{(0)}, y_{k,t}^{(0)}, t^k\}^{k=1:K})$ over 's:

- min $R_{sys}(\cdot)$ by $y_{k,t}^{(0)} = \underline{y}_{k,t}^{(0)}$ for any $n_{k,t}^{(0)}$ (Walter, Aslett, and Coolen 2017, Theorem 1)
- ▶ min R_{sys}(·) for <u>n</u>⁽⁰⁾_{k,t} or <u>n</u>⁽⁰⁾_{k,t} according to simple conditions (Walter, Aslett, and Coolen 2017, Theorem 2 & Lemma 3)
- numeric optimization over $[\underline{n}_{k,t}^{(0)}, \overline{n}_{k,t}^{(0)}]$ in the very few cases where Theorem 2 & Lemma 3 do not apply
- implemented in R package ReliabilityTheory (Aslett 2016)



System Reliability Bounds





Summary & Outlook

Summary:

- Nonparametric modeling of component reliability curves
- Bayesian model combining expert knowledge and test data
- Set of system reliability functions reflects uncertainties from limited data, vague expert information, and prior-data conflict
- Easy-to-use implementation in R package ReliabilityTheory (Aslett 2016) with the function nonParBayesSystemInferencePriorSets()



Summary & Outlook

Summary:

- Nonparametric modeling of component reliability curves
- Bayesian model combining expert knowledge and test data
- Set of system reliability functions reflects uncertainties from limited data, vague expert information, and prior-data conflict
- Easy-to-use implementation in R package ReliabilityTheory (Aslett 2016) with the function nonParBayesSystemInferencePriorSets()

Next steps:

- Allow right-censored observations (component monitoring)
- Allow dependence between components (common-cause failure, ...)
- Use for system design (where to put extra redundancy?)
- Use for maintenance planning



Condition-Based Maintenance Policies for Complex Systems using Component Status Montoring

Gero Walter, Simme Douwe Flapper

Eindhoven University of Technology, Eindhoven, NL

g.m.walter@tue.nl

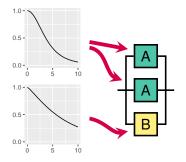




Hannover 2016-12-08

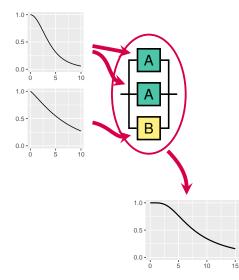




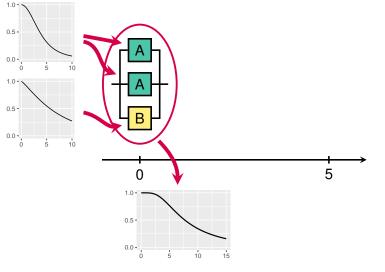




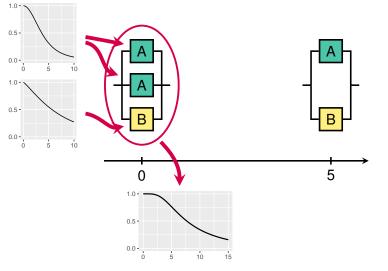
13/20



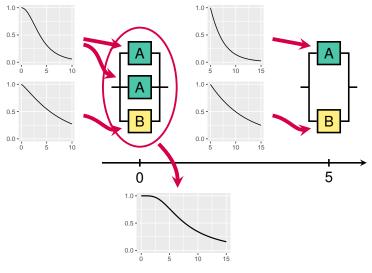




TU/e Technische Universiteit Eindhoven University of Technology

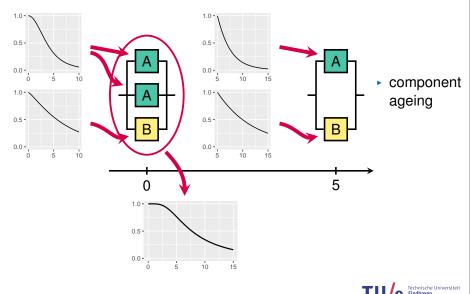


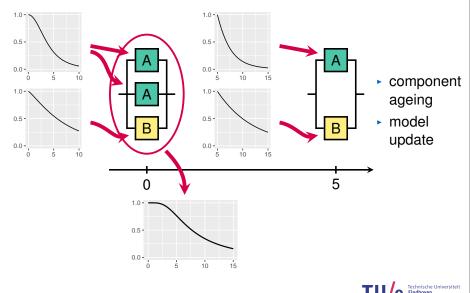


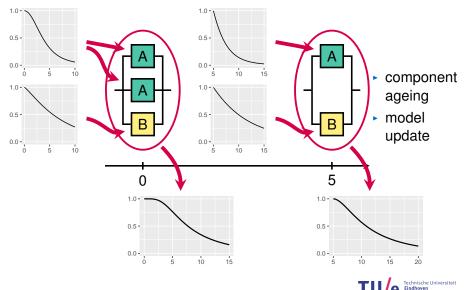


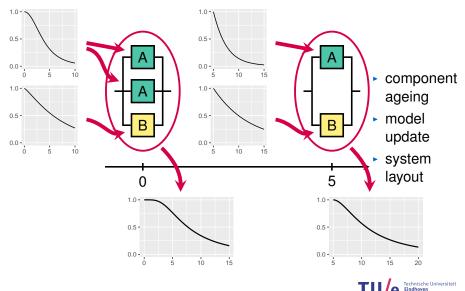
TU/e Technische Universiteit Eindhoven University of Technology

13/20

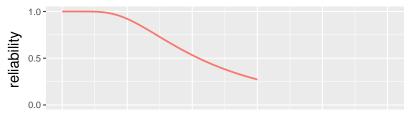






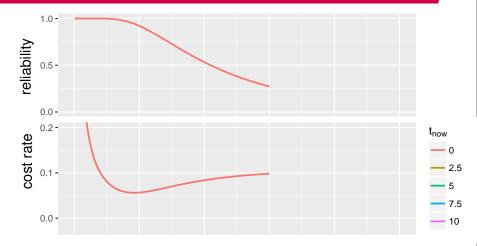


Dynamic & Adaptive Maintenance Policy



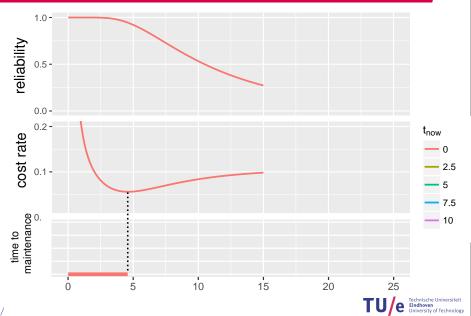


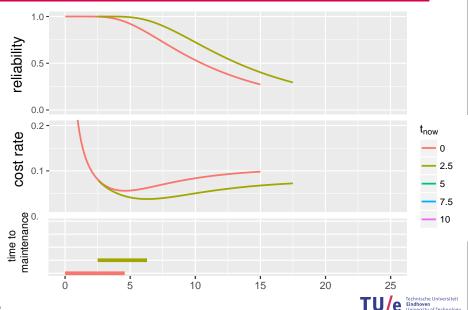
Dynamic & Adaptive Maintenance Policy

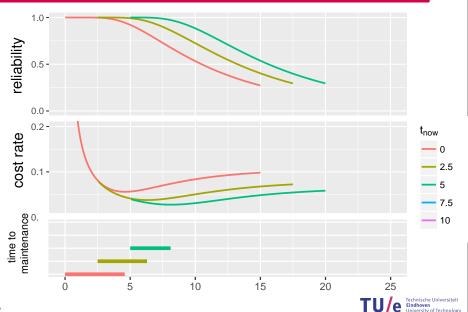


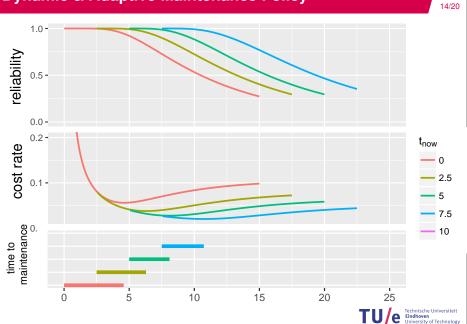


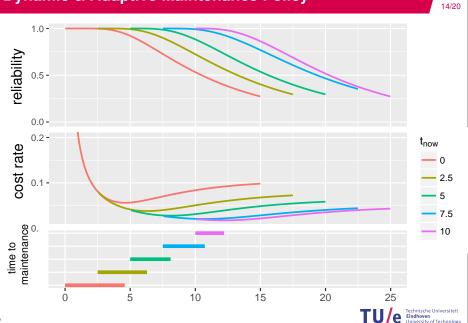
Dynamic & Adaptive Maintenance Policy

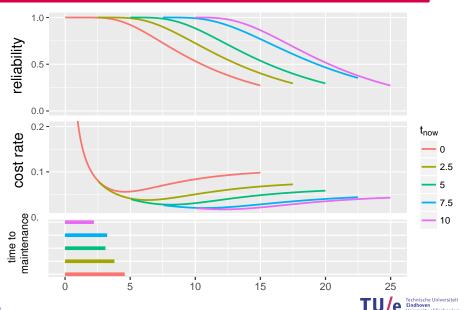




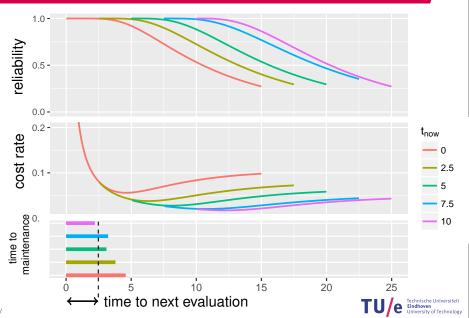




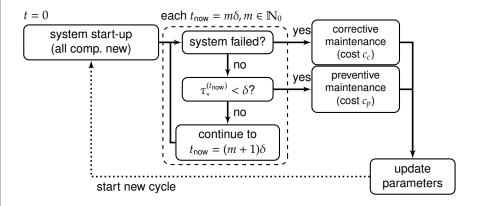




14/20

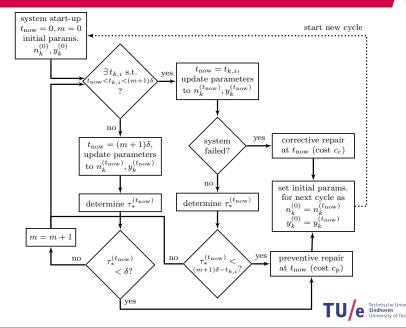


Operational Procedure





Operational Procedure



 $T_{\text{sys}}^{(t_{\text{now}})}$ (random) time of system failure given all info. at time t_{now} $R_{\text{sys}}^{(t_{\text{now}})}(t)$ corresponding reliability function

 $c_k^{(t_{now})}$ number of type *k* components functioning at time t_{now} *K* number of component types

$$R_{\mathsf{sys}}^{(t_{\mathsf{now}})}(t) = \sum_{l_1=0}^{c_1^{(t_{\mathsf{now}})}} \cdots \sum_{l_K=0}^{c_K^{(t_{\mathsf{now}})}} \Phi^{(t_{\mathsf{now}})}(l_1, \dots, l_K) \prod_{k=1}^K P(C_t^k = l_k \mid n_k^{(0)}, y_k^{(0)}, t_k^{(t_{\mathsf{now}})})$$



 $T_{\text{sys}}^{(t_{\text{now}})}$ (random) time of system failure given all info. at time t_{now} $R_{\text{sys}}^{(t_{\text{now}})}(t)$ corresponding reliability function

 $c_k^{(t_{now})}$ number of type *k* components functioning at time t_{now} *K* number of component types

$$R_{\mathsf{sys}}^{(t_{\mathsf{now}})}(t) = \sum_{l_1=0}^{c_1^{(t_{\mathsf{now}})}} \cdots \sum_{l_K=0}^{c_K^{(t_{\mathsf{now}})}} \underbrace{\Phi^{(t_{\mathsf{now}})}(l_1, \dots, l_K)}_{k} \prod_{k=1}^K P(C_t^k = l_k \mid n_k^{(0)}, y_k^{(0)}, \boldsymbol{t}_k^{(t_{\mathsf{now}})})$$

survival signature at time t_{now} = $P(system functions | \{l_k | k \} s function\}^{1:K})$ $T_{\text{sys}}^{(t_{\text{now}})}$ (random) time of system failure given all info. at time t_{now} $R_{\text{sys}}^{(t_{\text{now}})}(t)$ corresponding reliability function

 $c_k^{(t_{now})}$ number of type k components functioning at time t_{now} K number of component types

$$R_{\text{sys}}^{(t_{\text{now}})}(t) = \sum_{l_1=0}^{c_1^{(t_{\text{now}})}} \cdots \sum_{l_K=0}^{c_K^{(t_{\text{now}})}} \Phi^{(t_{\text{now}})}(l_1, \dots, l_K) \prod_{k=1}^K P(C_t^k = l_k \mid n_k^{(0)}, y_k^{(0)}, t_k^{(t_{\text{now}})})$$

survival signature at time t_{now} = $P(system functions | \{l_k | k \ s \ function\}^{1:K})$

Probability that l_k of the $c_k^{(t_{now})}$ k's function



- τ decision variable (when to do maintenance?)
- $T_{sys}^{(t_{now})}$ (random) time of system failure, with density $f_{sys}^{(t_{now})}(t)$ and reliability function $R_{sys}^{(t_{now})}(t)$ c_p cost of preventive maintenance action
 - cc cost of corrective maintenance action

$$g(\tau \mid T_{sys}^{(t_{now})} = t_{now} + t) = \begin{cases} c_c / (t_{now} + t) & \text{if } t < \tau & \text{(failure before } \tau) \\ c_p / (t_{now} + \tau) & \text{if } t \ge \tau & \text{(failure after } \tau) \end{cases}$$



- τ decision variable (when to do maintenance?)
- $T_{sys}^{(t_{now})}$ (random) time of system failure, with density $f_{sys}^{(t_{now})}(t)$ and reliability function $R_{sys}^{(t_{now})}(t)$ c_p cost of preventive maintenance action
 - cc cost of corrective maintenance action

$$g(\tau \mid T_{sys}^{(t_{now})} = t_{now} + t) = \begin{cases} c_c / (t_{now} + t) & \text{if } t < \tau & \text{(failure before } \tau) \\ c_p / (t_{now} + \tau) & \text{if } t \ge \tau & \text{(failure after } \tau) \end{cases}$$

$$g^{(t_{\text{now}})}(\tau) = \mathbb{E}\left[g(\tau \mid T_{\text{sys}}^{(t_{\text{now}})})\right]$$
$$= \frac{c_p}{t_{\text{now}} + \tau} R_{\text{sys}}^{(t_{\text{now}})}(t_{\text{now}} + \tau) + c_c \int_0^\tau \frac{1}{t_{\text{now}} + t} f_{\text{sys}}^{(t_{\text{now}})}(t_{\text{now}} + t) \, \mathrm{d}t$$



- τ decision variable (when to do maintenance?)
- $T_{sys}^{(t_{now})}$ (random) time of system failure, with density $f_{sys}^{(t_{now})}(t)$ and reliability function $R_{sys}^{(t_{now})}(t)$ c_p cost of preventive maintenance action
 - c_c cost of corrective maintenance action

$$g(\tau \mid T_{sys}^{(t_{now})} = t_{now} + t) = \begin{cases} c_c/(t_{now} + t) & \text{if } t < \tau & \text{(failure before } \tau) \\ c_p/(t_{now} + \tau) & \text{if } t \ge \tau & \text{(failure after } \tau) \end{cases}$$

$$g^{(t_{\text{now}})}(\tau) = \mathbb{E}\left[g(\tau \mid T_{\text{sys}}^{(t_{\text{now}})})\right]$$
$$= \frac{c_p}{t_{\text{now}} + \tau} R_{\text{sys}}^{(t_{\text{now}})}(t_{\text{now}} + \tau) + c_c \int_0^{\tau} \frac{1}{t_{\text{now}} + t} f_{\text{sys}}^{(t_{\text{now}})}(t_{\text{now}} + t) dt$$
$$\tau_*^{(t_{\text{now}})} = \arg\min g^{(t_{\text{now}})}(\tau)$$

Inputs before start-up:

system reliability block diagram





Inputs before start-up:

- system reliability block diagram
- for each component type:
 - Weibull shape parameter & MTTF from expert
 - expert confidence (how sure about MTTF)
 - optional: test data







Inputs before start-up:

- system reliability block diagram
- for each component type:
 - Weibull shape parameter & MTTF from expert
 - expert confidence (how sure about MTTF)
 - optional: test data
- cost parameters c_p and c_c







Inputs before start-up:

- system reliability block diagram
- for each component type:
 - Weibull shape parameter & MTTF from expert
 - expert confidence (how sure about MTTF)
 - optional: test data
- cost parameters c_p and c_c

Input during run-time (monitoring):

which components still work and which not







Inputs before start-up:

- system reliability block diagram
- for each component type:
 - Weibull shape parameter & MTTF from expert
 - expert confidence (how sure about MTTF)
 - optional: test data
- cost parameters c_p and c_c

Input during run-time (monitoring):

which components still work and which not

Output:

 for any time during run-time: cost-optimal moment to repair the system (dynamic & adaptive)





Summary & Outlook

Summary:

- Condition-based maintenance policy for complex system using only component status
- Weibull component models with known shape parameter & conjugate inverse Gamma prior for scale parameter (no MC or numerical integration for parameter update)
- minimizes expected cycle cost rate per unit time



Summary:

- Condition-based maintenance policy for complex system using only component status
- Weibull component models with known shape parameter & conjugate inverse Gamma prior for scale parameter (no MC or numerical integration for parameter update)
- minimizes expected cycle cost rate per unit time

Outlook:

- estimate / update also shape parameter (no conjugate prior!)
- interval-censored failure times, common-cause failures
- selective component replacement policy
- ► sets of inverse Gamma priors / nonparametric component model → leads to set of $R_{svs}^{(t_{now})}(t)$ and set of $g^{(t_{now})}(t)$
 - \rightarrow what is $\tau_*^{(t_{now})}$ then? (needs IP decision criteria)

References

- Aslett, L. (2016). *ReliabilityTheory: Tools for structural reliability analysis*. R package. URL: http://www.louisaslett.com.
- Coolen, F. and T. Coolen-Maturi (2012). "Generalizing the Signature to Systems with Multiple Types of Components". In: *Complex Systems and Dependability*. Ed. by W. Zamojski et al. Vol. 170. Advances in Intelligent and Soft Computing. Springer, pp. 115–130. DOI: 10.1007/978-3-642-30662-4 8.
- Evans, M. and H. Moshonov (2006). "Checking for Prior-Data Conflict". In: *Bayesian Analysis* 1, pp. 893–914. URL:
 - http://projecteuclid.org/euclid.ba/1340370946.
- Walter, G. (2013). "Generalized Bayesian Inference under Prior-Data Conflict". PhD thesis. Department of Statistics, LMU Munich. URL:

http://edoc.ub.uni-muenchen.de/17059/.

- Walter, G., L. Aslett, and F. Coolen (2017). "Bayesian Nonparametric System Reliability using Sets of Priors". In: *International Journal of Approximate Reasoning* 80, pp. 67–88. DOI: 10.1016/j.ijar.2016.08.005.
- Walter, G. and T. Augustin (2009). "Imprecision and Prior-data Conflict in Generalized Bayesian Inference". In: *Journal of Statistical Theory and Practice* 3, pp. 255–271. DOI: 10.1080/15598608.2009.10411924.

